Bioabsorbable high-purity magnesium interbody cage: degradation, interbody fusion, and biocompatibility from a goat cervical spine model

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Background: Bioabsorbable Mg-based implants have been a focus of orthopedic researches due to their intrinsic advantages in orthopedics surgeries. This study aimed to investigate the performance of bioabsorbable high-purity magnesium (HP Mg, 99.98 wt.%) interbody cages in anterior cervical discectomy and fusion (ACDF) and to evaluate the degradation of HP Mg cages under an interbody microenvironment.

Methods: ACDF was performed at C2–3 and C4–5, and a HP Mg cage or autologous iliac bone was randomly implanted. At 3, 6, 12 and 24 weeks after surgery, the cervical specimens were harvested to evaluate the fusion status, degradation and biocompatibility by CT, micro-CT, histological examinations and blood tests.

Results: There was no significant difference in the CT fusion score between cage group and autogenous ilium group at 3 and 6 weeks. At 12 and 24 weeks, the mean CT fusion score in the cage group was markedly lower than in the autogenous ilium group. CT and histological examinations showed bony junctions formed through the middle hole of the cage between upper and lower vertebral bodies in the cage group, but the total fusion area was less than 30%. The degradation rate of cages was relatively rapid within the first 3 weeks and thereafter became stable and slow gradually. The HP Mg cage had good biosecurity and biomechanical characteristics.

Conclusions: Implantation of Mg-based interbody cage achieves successful histological fusion, while the total fusion area needs to be improved. More studies are needed to improve the bone-cage interface.

Keywords: Anterior cervical discectomy and fusion (ACDF); high-purity magnesium (HP Mg); bioabsorbable interbody cage


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Introduction

The anterior cervical discectomy and fusion (ACDF) has been a standard treatment for cervical degenerative disease. Autologous iliac bone implantation is a gold standard for the intervertebral fusion, but patients still have long-lasting pain, damage to blood supply and infection at the site of implantation (1-3). The introduction of interbody fusion cage in ACDF avoids some complications such as pain and
infection of the donor bone caused by autologous ilium and xenograft, bone graft collapse and immune rejection, and thus interbody fusion cage has been widely used in clinical practice. Currently, the commonly used cervical interbody fusion cage is mainly made of non-absorbable materials such as polyether ether ketone (PEEK) and titanium, which may cause implant subsidence and segment instability, and induce chronic inflammatory response (4,5). By contrast, the biological absorbable magnesium (Mg) and its alloys have favorable biocompatibility and osteogenic induction ability, and their mechanical properties are similar to human bone (6-8). Thus, they have become the ideal materials for cervical interbody fusion cage.

Success has been achieved in Mg implants in in vivo studies on the unforced bones such as AZ31 screws in rabbit mandible and MgCa0.8 alloy screws in rabbit tibiae (9,10). However, in the ACDF model of goat cervical vertebrae bearing force, although the development of Mg alloys composition and the addition of surface coating methods to improve the degradation of Mg-based cage, such as an AZ31 cage with poly-ε-caprolactone (PCL) coating, porous Mg-Zinc (Zn) alloy cage with a microarc oxidation (MAO)/silicon-(Si-) containing coating and AZ31 cage with Si-containing coating, the whole degradation rate was nonlinear in the 24-week observation period, the early degradation rate was relatively fast, which resulted in the formation of local Mg ion concentration in tissues. Thus, the bone healing is still poor after implantation of Mg-based cage, and fusion success has never been reported (11-13).

The main barrier that limits the clinical application of Mg-based cages is adverse reactions secondary to their fast degradation which may be caused by intervertebral pressure and blood supply different from unforced bones (14). However, the improvement of Mg purification significantly improves the degradation resistance of Mg-based materials. There is evidence showing that the degradation rate of high-purity Mg (HP Mg) is significantly slower than that of most Mg alloys (15). It has been reported that HP Mg screw has good bone integration ability and adequate mechanical strength in the body after implantation (16). Studies have been conducted to investigated the long-term degradation and the influence of degradation products of HP Mg screw on microenvironment and recipient systems. Results indicate that the HP Mg screw has low degradation rate, good bone repair ability and long-term local/systemic biosafety, which may become a promising bone fixing tool (17). Based on the findings from the available studies about the application of Mg-based materials in the unforced bone and cervical vertebra, we developed a new HP Mg-based cervical interbody fusion cage. This study aimed to investigate the performance of this bioabsorbable HP Mg cage in ACDF and to evaluate the effects of its degradation on the local microenvironment and recipient systems. We present the following article in accordance with the ARRIVE reporting checklist (available at http://dx.doi.org/10.21037/atm-20-225).

**Methods**

**Implants**

The experimental bioabsorbable cage was constructed from HP Mg with a small quantity of Si (99.982 wt.% Mg; 0.0178 wt.% Si; <0.001 wt.% Fe; <0.001 wt.% Al). According to our previous findings, the size of experimental cage was modified with the specification of 12 mm × 10 mm × 4–5 mm and a 7-degree wedge angle (Figure 1) (12,13). The cage was tested in a universal testing machine, the modulus of elasticity in compression was 609.43±52.16 MPa, the yield strength was 151.59±8.34 MPa and the compressive strength was 392.62±16.23 MPa, suggesting that the cage met the mechanical requirements for the cervical interbody implantation. All cages were rinsed in acetone and ethanol, then washed with distilled water, and finally sterilized by 60Co radiation.

**Animals and surgery**

This study was approved by the Institutional Animal Care and Use Committee (IACUC) at the Department of Laboratory Animal Science, Fudan University (No. 2016-1053-A357) and followed the Institutional Guidelines...
for the care and use of animals. Twenty-four healthy 2-year-old goats (12 females and 12 males) weighing 48.17±5.48 (range, 40–57) kg were purchased from the Department of Laboratory Science, Fudan University. All the animals were housed in the Experimental Center of National Organization Engineering Research Center and given ad libitum access to sterilized water and food.

The goats received general anesthesia with 2.5% pentobarbital sodium for surgery. ACDF was performed at C2–3 and C4–5, and one of the two segments was randomly selected for implantation with an HP Mg cage (the cavity in the middle of cage is filled with autogenous iliac bone, and the surface area of the middle-hole plane accounts for about 20%), while the other was implanted with autologous iliac bone followed by titanium plate and screws fixation (Figure 2A,B).

The goats were assessed at 3, 6, 12 and 24 weeks after surgery and 6 goats were randomly selected at each time point. In brief, the goats were killed after intravenous injection of potassium chloride following general anesthesia with pentobarbital sodium, and the treated segments were harvested for further examinations. At each time point, the segments with cages served as cage group and the segments with autologous iliac bone grafts as controls.

**Radiological examination**

Lateral radiography was done immediately after the surgical implantation and before sacrifice to determine any gas accumulation, disc space height (DSH) and implant subsidence. The change of DSH (ΔDSH) was calculated as the difference between height A and height B, where the distance from the upper front edge of vertebral body fixed by the upper screw of titanium plate to the lower front edge of vertebral body fixed by the inferior screw of titanium plate was height B (Figure 3) which was measured during follow up period, and height A was measured immediately after operation; positive ΔDSH value suggested the decreased postoperative vertebral body height.
A high-resolution CT was conducted before sacrifice at each time point to evaluate the interbody fusion. With a sagittal reconstruction of the CT images, the interbody fusion was evaluated based on a scoring system reported by Goldschlager et al.: 0, no new bone formation; 1, new bone formation but not continuous between C2–3 and C4–5; 2, continuous bridging new bone but fusion area <30%; 3, continuous bridging new bone but fusion area >30% (18). CT was performed using a GE LightSpeed16 Slice CT Scanner (GE Healthcare, Milwaukee, WI, USA) with 0.63-mm slice thickness and 0.63-mm interval.

Degradation assay

Micro-CT was done to quantitate cage degradation. Based on the difference in the density between HP Mg cage and surrounding tissues, the volume of remaining cage was calculated from the 3D reconstructed images. The degradation rate was calculated as the volumetric percentage loss of the cage at different time points.

Histological examination

After fixation in paraformaldehyde, dehydration by acetone, and embedding in methyl methacrylate, the tissues at 24 weeks were cut into undecalcified tissue slices. Then, these slices were cut with a diamond band saw (EXAKT 300, Norderstedt, Germany) into 300-μm sections, which were ground with a plate grinder (EXAKT 310, Norderstedt, Germany) to 20-μm sections. Four sections were taken near the midline of the sagittal sections and subjected to toluidine blue staining, van gieso staining, hematoxylin-eosin (HE) staining and Masson staining to examine the degree of osteogenesis and inflammatory response.

Biocompatibility assay

Blood samples were collected before surgery and at each time point after surgery. Parameters, such as Mg ion concentration, serum glutamic-pyruvic transaminase (ALT), serum glutamic oxalacetic transaminase (AST), serum creatinine (CREA) and urine creatinine (UREA), were detected to determine the biocompatibility of the HP Mg cage.

Tissues (heart, liver, spleen, lung and kidney) were collected and embedded in paraffin, and 2–3 μm sections were prepared using a microtome (RM 2016, Leica, Shanghai, China). These sections were subjected to HE staining for histological examination.

Statistical analysis

Statistical analyses were performed by using SPSS version 18.0 (Statistical Product and Service Solutions, Chicago, IL, USA). The ΔDSH and CT fusion scores were compared with independent samples t-tests. The paired t-test was used to compare the hematological parameters. P<0.05 was considered statistically significant.

Results

Radiographical findings

No significant difference was found in ΔDSH between cage group and autogenous ilium group at 3, 6 and 12 weeks (P>0.05). At 24 weeks, the mean ΔDSH in the cage group was significantly smaller than in the autogenous ilium group (P<0.05) (Figure 4). During the observation period, obvious settlement of implant was not observed in both groups.

The interbody fusion was evaluated after high-resolution CT. After surgery, there was no significant difference in the CT fusion score between cage group and autogenous ilium group at 3 and 6 weeks (P>0.05). At 24 weeks, the mean CT fusion score in the cage group was markedly lower than in the autogenous ilium group (P<0.05) (Figure 5A). At 24 weeks, bony junctions formed through the middle hole of the fusion cage between the upper and lower vertebral bodies in the cage group, but the total fusion area.
was less than 30% (Figure 5B). The total fusion area of the autograft group at 24 weeks was 71.17%±34.92%.

Seven (29.2%) goats had gas accumulation (Figure 6) before the disc space after implantation of the HP Mg cage (Figure 3) at 3 weeks (6/6) and 6 weeks (1/6), but not at 12 and 24 weeks.

**Degradation rate**

The degradation rate of the cages was relatively rapid within the first 3 weeks and thereafter became stable and slow gradually. The average volume decrease of the cages was 9.40%±2.75% at 3 weeks, 11.77%±2.17% at 6 weeks, 13.00%±2.35% at 12 weeks and 13.73%±2.62% at 24 weeks (Figure 7).

**Histological findings**

Similar to the CT findings, bony junctions formed through the middle hole of the fusion cage between the upper and lower vertebral bodies, but the total fusion area was less than 30%. There was a 300–400 μm space between the bone tissues close to the cage, which was filled by the hyperplastic fibrous tissues. There was no evident infiltration of inflammatory cells, osteonecrosis, granuloma, and osteolysis in the space (Figure 8).

**Biocompatibility**

The serum Mg ion concentration, ALT, AST, CREA and UREA remained stable at 3, 6, 12, and 24 weeks after surgery (Figure 9).

The histological examination showed, at 24 weeks after HP Mg cage implantation, there were no obvious pathological changes in the important tissues such as heart, liver, spleen, lung and kidney (Figure 10).
Figure 7 Volume decrease of the cages at different time points. (A) The degradation rate was relatively fast within the first 3 weeks and became slower thereafter; (B,C,D,E) the morphology of HP Mg cage on micro-CT at 3, 6, 12 and 24 weeks. HP Mg, high-purity magnesium.

Figure 8 Histological sections after 24 weeks after operation (scale bars =200 μm). (A) Toluidine blue staining and (B) van gieso staining showed bony junctions formed through the middle hole of the fusion device between the upper and lower vertebral bodies, and some of bone trabeculae formed continuous bone bridges which were bulky and dense; (C) HE staining and (D) Masson staining showed a 300–400 μm space between the bone tissues close to the cage, which was filled by the hyperplastic fibrous tissues. There were no evident infiltration of inflammatory cells, osteonecrosis, granuloma, and osteolysis in the space. HE, hematoxylin-eosin.
Figure 9 Serum biochemical parameters at different time points after treatment with the HP Mg cage. (A) The serum Mg ion concentration, (B) ALT, (C) AST, (D) CREA, and (E) UREA remained stable after surgery (all P>0.05). HP Mg, high-purity magnesium; ALT, glutamic-pyruvic transaminase; AST, glutamic oxalacetic transaminase; CREA, creatinine; UREA, urine creatinine.

Discussion

Due to the favorable biodegradability, good biocompatibility, and higher mechanical stability and ductility as compared to polymers, Mg and its alloys are widely used in the implants such as orthopedic implants, cardiovascular stents and biodegradable clips (19,20). The Mg-based implants in in vivo studies on unforced bones showed osteogenic inductivity leading to successful fusion. This may be explained as that Mg\(^{2+}\) released from Mg-based implants plays a significant and positive role in the osteogenic differentiation mediated by neuronal calcitonin gene-related polypeptide (CGRP) (7). In available studies, the application of Mg-based materials as a fusion cage fails in goat models (11-13). In the present study, our results for the first time indicated that Mg cage successfully induced intervertebral fusion which was confirmed histologically by the presence of bony junctions through the middle hole of the fusion cage between the upper and lower vertebral bodies at 24 weeks. Therefore, the autogenous ilium was used as a control in our study, but the use of autograft is significantly limited due to the elevated fracture rate, donor site morbidity and shortage of supply (21). In our study, the modulus of elasticity in compression, the yield strength and the compressive strength of HP Mg cage were similar to the human bones, suggesting the HP Mg cage meets the mechanical requirements. At 24 weeks, the HP Mg cage still maintained the favorable mechanical support. Moreover, the ΔDSH of the segments at 24 weeks in the cage group was significantly smaller than in the control group.

In the clinical application of orthopedic devices, the degradation resistance of Mg and its alloys is a major issue. Mg dissolves in aqueous solution according to the following equations. Anodic reaction: Mg→Mg\(^{2+}\)+2e. Cathodic reaction: 2H\(_2\)O+2e→H\(_2\)+2OH\(^-\); Mg\(^{2+}\)+2OH\(^-\)→Mg(OH)\(_2\). Mg(OH)\(_2\) layer may form on the Mg and its alloys implant, which may exert passivating effect and reduce the corrosion rate (16). However, the surface layer is not stable, compact and continuous enough to prevent the contact of underlying Mg surface with aggressive ions. In addition, there are a lot of chloride ions (Cl\(^-\)) in the body fluid, and the Cl\(^-\)
Figure 10 Histological findings of important tissues (HE staining) at 24 weeks after implantation. (A) Heart; (B) liver; (C) spleen; (D) lung; (E) kidney. Left scale bars =200 μm; right scale bars =100 μm. HE, hematoxylin-eosin.
transforms Mg(OH)₂ into soluble MgCl₂, resulting in excess OH⁻ ions in the solution (22). The blood supply to the post-operative interbody space and mechanical environment are different from those in the long bone after ACDF, which may attribute to the different degradation rates of Mg-based materials at distinct anatomic structures, leading to the therapeutic failure. Our results showed the degradation rate was relatively fast within 3 weeks and thereafter remained stable, which was consistent with previously reported (12,13,17). Moreover, the 300–400 μm space around the HP Mg cage was filled with proliferative fibrous tissues, which may be ascribed to the early intrinsic response to the foreign body. This response induces the formation of a fibrotic capsule, and a stable OH⁻ environment was maintained. However, the fibrotic capsule suppresses the effects of stress in vivo by protecting the corrosion surface (23). In our study, gas accumulation was noted at 3 weeks and in only 1 goat at 6 weeks, but it was absent at other time points. The gas accumulation may affect the bone healing, but our findings failed to find the adverse influence of gas accumulation on the following bone healing.

It has been reported that the corrosion of Mg and its alloys is sensitive to stress (24). The stress on the intervertebral space may induce the pitting corrosions and stress corrosion cracking, facilitating the Mg degradation, which forms a high-Mg environment and thereafter affects the bone healing and the mechanical support of the cage (25). In the present study, results showed the degradation became stable at 3 weeks after surgery. Although the surface corrosion was present, it had no significant influence on the bone healing and mechanical support. At 24 weeks after surgery, the cages still had favorable mechanical support, and intervertebral space collapse was not observed.

Mg purification is an effective way to improve the corrosion resistance of Mg-based materials. The corrosion rate of HP Mg is significantly slower than most of the other Mg alloys (15). It has been reported that the degradation rate of HP Mg with a purity of 99.99% in vitro is only 10% of Mg with a purity of 99.9% (26). In our study, HP Mg with a purity of 99.98% was used, and its degradation rate was slow and stable. Moreover, there were no necrosis, infection foci or osteolytic reaction around the cage. This may be ascribed to the lack of impurities and the secondary phase (27). Micro-galvanic corrosion acceleration caused by the secondary phase may facilitate local corrosion and non-uniform degradation, then deteriorating the overall performance of degradable Mg implants. In addition, the pathophysiology and toxicology of alloying elements (such as Al and Sr) are also concerns (28,29).

Biosafety examination showed the Mg ion concentration, ALT, AST, CREA and UREA remained stable after implantation of the HP Mg cage, and there was no microstructural alteration of the heart, liver, spleen and kidney on pathological examination after HE staining. This suggests that there are no large amounts of Mg ions quickly released into the blood, which is consistent with previous findings from Mg-1Ca and ZEK100 alloy (30). This supports the favorable biosafety of HP Mg cage in vivo. The excessive Mg ions are not absorbed in the body and can be expelled via the urine. Thus, side effects caused by excessive Mg ions are rare in vivo (31).

This study for the first time reports vertebral fusion using a Mg fusion device, which indicates the possibility of application of Mg-based cage in ACDF. Of note, the total fusion area is still smaller than 30%. There is a 300–400 μm space between the bone tissues close to the cage, which is filled by the hyperplastic fibrous tissues. The bone is not tightly bound to the fusion cage interface. These may be explained as follows: poor intervertebral blood supply, high local Mg²⁺ concentration which may inhibit osteogenic activity and increase osteoclast activity, and the lack of osteogenic induction ability at the interface (32). Thus, the structure and coating of Mg-based materials should be further modified, aiming to improve the osteogenesis after implantation.

**Conclusions**

This is the first report of successful histological fusion for Mg-based interbody cage: bony junctions form through the middle hole of the fusion cage between the upper and lower vertebral bodies, suggesting the possibility of clinical application of this cage. Of note, the fusion area is still smaller than 30%, and the fusion results in the cage group are markedly worse than in the autogenous ilium group at 24 weeks. The degradation rate of the HP Mg cages is relatively fast within 3 weeks after implantation, but it remains stable and slow thereafter. The disc space of segments remains normal at least 24 weeks after implantation, indicating that HP Mg cages have sufficient mechanical strength for interbody application. In addition, HP Mg cages have favorable biocompatibility without any systemic adverse reaction and adverse influence on important organs. Further investigations are needed to modify the Mg-based materials to balance the degradation rate of materials and the rate of bone healing, which is
crucial for the future clinical application of these materials in ACDF.

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Footnote

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Ethical Statement: The authors are accountable for all aspects of the work in ensuring that questions related to the accuracy or integrity of any part of the work are appropriately investigated and resolved. This study was approved by the Institutional Animal Care and Use Committee (IACUC) at the Department of Laboratory Animal Science, Fudan University (No. 2016-1053-A357) and followed the Institutional Guidelines for the care and use of animals.

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